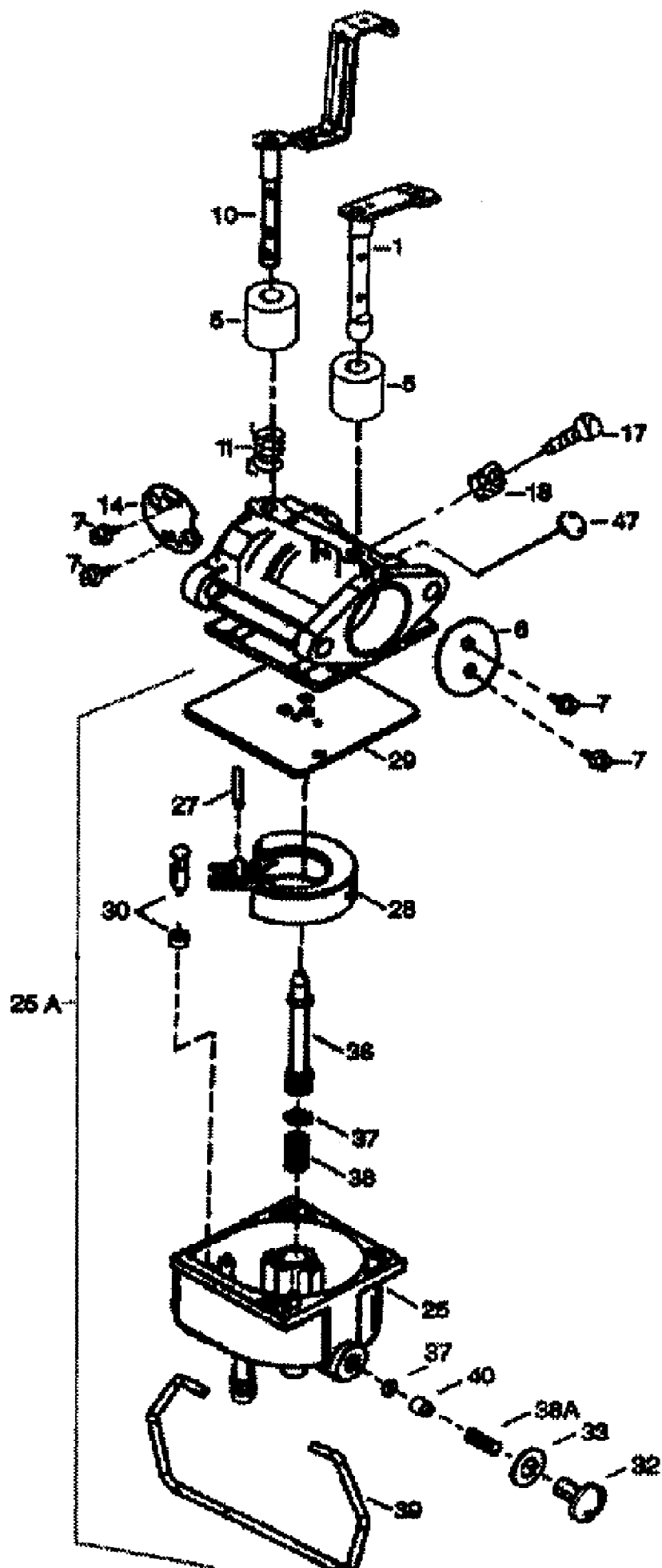


14A9816K790 GT-2550H (2004)
Carburetor

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14A9816K790 GT-2550H (2004)
Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
	TC-640333	1		Carburetor
1	TC-640216	1		Throttle Shaft & Lever Assembly
5	TC-640037	1		Dust Seal
6	TC-640038	1		Throttle Shutter
7	TC-650506	1		Throttle & Choke Shutter Screws
10	TC-640217	1		Choke Shaft & Lever Assembly
11	TC-632785	1		Choke Return Spring
14	TC-64077	1		Choke Shutter
17	TC-651025	1		Throttle Crack Screw/Idle Speed Screw
18	TC-630766	1		Tension Spring
25	TC-640220	1		Float Bowl Assembly
25A	TC-640335	1	/P	Float Bowl Repair Kit
27	TC-632544	1		Float Shaft
28	TC-632543	1	/P	Float
29	TC-640336	1		Float Bowl to Body Gasket
30	TC-632709	1	/P	Inlet Needle & Seat
32	TC-640041	1		Bowl Drain Screw
33	TC-640042	1		Bowl Drain Washer
36	TC-640067	1		Main Nozzle Tube
37	TC-632547	1		O-Ring
38	TC-632545	1	/P	Spring, Main Nozzle Tube
38A	TC-36918	1		Spring
39	TC-640218A	1		Float Bowl Retainer
40	TC-640219	1		Main Fuel Jet
47	TC-630748	1		Welch Plug, Idle Mixing Well

14A9816K790 GT-2550H (2004)
Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	12650	1		Bracket, Adjustment, Height
2	16606	1	S	Bracket, Hook, Retainer
3	618-0671	1	S	Spindle Assembly, Pulley
4	683-0254	1	S	Bracket Assembly, Deck, Hanger LH
5	683-0459	1		Idlr Assembly, 54"
6	683-0608	1		Bracket Assembly, Lift, 54"
7	683-0609	1		Bracket Assembly, LH-Front
8	683-0610	1		Bracket Assembly, RH-Front
9	683-0617	1		Stop Assembly, Chute
10	703-2093	1		Baffle, RR, Inner
13	710-0216	1	/P	Hex Screw 3/8-16 x 0.75
14	710-0514	1	/P	Hex Screw 3/8-16 x 1.0
15	710-0528	1	/P	Hex Screw, 5/16-18 x 1.25
16	710-1260A	1	/P	LD Screw 5/16-18 x 0.75
17	710-0726	1	/P	AB Screw 5/16-12 x 0.75
20	710-3011	1	/P	Hex Screw, 3/8-16 x 2.25
21	710-3073	1	S	Hex Screw, 5/16-18 x 2.25
22	710-3168	1	/P	Bolt, Carriage, 3/8-16 x 1.0
23	710-3178	1	/P	Short Neck Carriage Bolt 3/8-16 x .75
24	711-0332	1	S	Pin, Clevis, .50 Dia x .78
25	711-1737	1		Pin, Roller, .5" Dia x 10.06
26	711-1762	1		Pin, Hinge, Dia .375 x 14.06
27	712-0229	1		Push Nut Retainer
28	712-0417A	1	/P	Nut, Hex Flange, 5/8-18
29	712-0130	1	/P	Nut, Lock, 3/8-16
30	712-0641	1	S	Hex Nut M16
31	712-0429	1	S	Nut, Flange Lock, 5/16-18
32	712-3010	1	S	Nut, Hex, 5/16-18, Gr5
33	712-3022	1	/P	Nut, Hex Lock, 1/2-13
35	714-0145	1	S	Pin, Click, .092 x 1.64
36	714-0470	1	S	Pin, Cotter, 1/8 x 1.25
37	714-3004	1		Pin, Cotter, 3/32 x 1.25
38	715-0108	1	/P	Pin, Spring 1/4 Dia x 1.00
39	714-0162	1	/P	Cotter Pin
40	717-1553B	1	S	Adjustment, Deck, Gear
41	721-04041	1	S	Water Nozzle Adaptor
43	731-0335	1		Roller, Deck
44	731-3005	1	/P	Front Roller
45	731-3131A	1	S	Deflector, Chute
46	732-0306	1	S	Spring, Compression, .406 x .531 x 1.75
47	732-0459	1	S	Spring, Extension, .94 Dia x 6.74
48	732-0934	1		Spring, Extension, 1.15 Dia x 5.99
49	732-3070	1	S	Torsion Spring .44 I.d. x 2.10
50	734-04039	1	S	Deck Wheel, 5" Dia.
51	736-0119	1	S	Lock Washer
54	736-0760	1	S	Lock Washer
55	736-0921	1	S	Lock Washer
56	736-3039	1	S	Flat Washer .406 ID X 1.5 x 11ga
57	736-3072	1	/P	Washer, Flat .38 ID x.93 OD x.110
58	737-04003B	1	S	Water Nozzle: Deck Wash-Out System
59	738-0295	1		Shaft, Roller
60	738-1229A	1	/P	Shoulder Screw
61	738-0373	1	S	Shoulder Screw

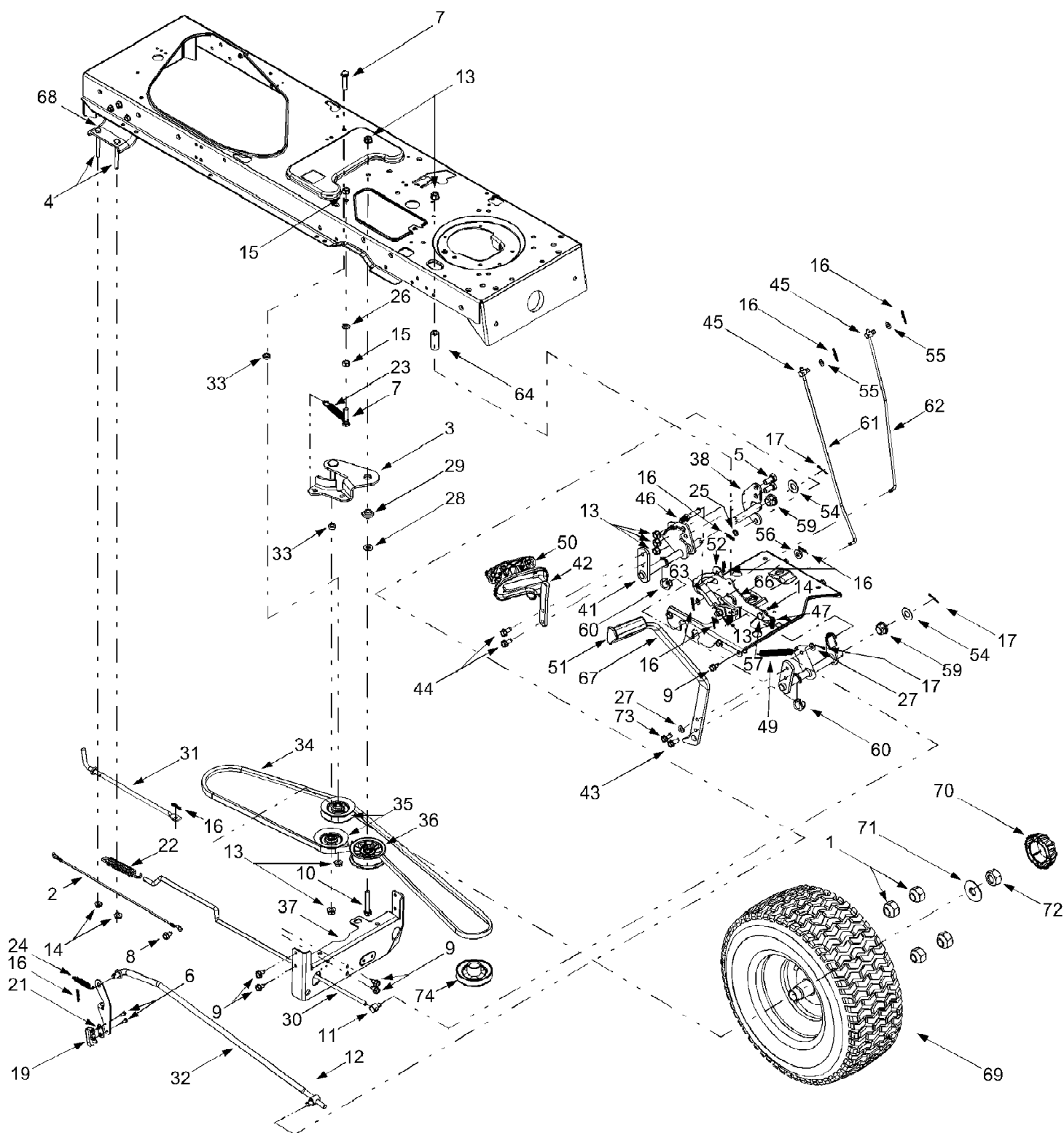
14A9816K790 GT-2550H (2004)
Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
62	742-0677	1	S	Blade, 18.50"
63	747-1116	1	/P	Deck Release Handle Rod, .375 Dia
64	750-0151	1	S	Spacer .550 ID x .755 OD x 1.1
65	750-0212	1	S	Spacer, .82 ID x 1.00 OD x .53
67	754-0642	1	S	Belt, V-Type, B Section
68	756-3105	1		Pulley, Idler, 5.0 Dia.
69	783-04013A	1		Bracket, Stabilizing
70	683-04127	1	S	Deck Assembly
	783-04232	1	S	Deck: SD w/Water Nozzle Ftg.
71	783-1453	1		Bracket, Mounting, 54" Roller
72	783-1454	1	S	Bracket, Roller, Front
73	783-1455	1		Bracket, Idler
74	783-1470	1		Cover, Spindle RH
75	783-1471	1		Cover, Spindle LH
76	783-1482	1	S	RH Skirt
77	783-1483	1	S	LH Skirt
78	783-1484	1	S	LH Extension Skirt
79	703-3279	1		Chute Stop (Not shown)

14A9816K790 GT-2550H (2004)
Drive And Rear Wheels

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Drive And Rear Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	712-3050	1	/P	Lug Nut, 3/4-16
2	629-0949A	1		Reverse/Ground Wire Harness Adapter
3	683-0251	1		Double Idler Bracket Assembly
4	710-0176	1	/P	Hex Cap Screw, 5/16-18 x 2.75
5	710-0216	1	/P	Hex Cap Screw, 3/8-16 x .75
6	710-0227	1	/P	Screw, #8-18 x .5
7	710-0344	1	/P	Hex Cap Screw, 3/8-16 x 1.5
8	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .50
9	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
10	710-3011	1	/P	Hex Cap Screw, 3/8-16 x 2.25
11	711-0677	1	S	Ferrule, 5/16-18
12	711-0832	1	S	Ferrule, 3/8-24
13	712-0431	1	S	Flange Lock Nut, 3/8-16
14	712-3004A	1	/P	Flange Lock Nut, 5/16-18
15	712-3017	1	S	Hex Nut, 3/8-16
16	714-0104	1	S	Internal Cotter Pin
17	714-0111	1	S	Cotter Pin
18	725-0157	1	/P	Cable Tie
19	725-1644	1		Short Spring Switch
20	726-0154	1	S	Push-mount Cable Tie
21	726-0320	1	S	Insulator Nut Plate
22	732-0716	1	S	Extension Spring, .59 x 4.0
23	732-0429A	1	S	Extension Spring, .5 x 3.97
24	732-3118	1		Extension Spring, 3/8 x 1.44
25	736-0140	1	S	Flat Washer, .385 x .62 x .063
26	736-0169	1	S	Lock Washer, 3/8
27	736-3008	1	S	Flat Washer, .344 x .750 x .120
28	736-3010	1		Flat Washer, .407 x .812 x .135
29	738-0372B	1	/P	Shoulder Spacer, .38
30	747-1119	1		Hydrostatic Control Rod
31	747-1121	1	S	Hydrostatic Bypass Rod
32	747-1122	1		Hydrostatic Brake Rod
33	750-0535	1	S	Spacer, .376 x .625 x .22
34	754-0349	1	S	Drive Belt
35	756-0116	1	S	V-idler Pulley, 3.06
36	756-0981A	1	S	Flat Idler Pulley, 2.75
37	783-0667A	1	S	Transmission Torque Bracket
38	783-0745	1	S	Speed Control Bracket
39	783-0782	1	S	Switch Actuator Bracket
40	647-0031B	1	S	Brake Control Assembly
41	647-0049	1	S	Drive Control Assembly
42	683-0267C	1	/P	Hydro Pedal Assembly
43	710-0650	1	/P	Self-tapping Screw, 5/16-18 x .875
44	710-1260A	1	/P	Self-tapping Screw, 5/16-18 x .75
45	711-0736	1	/P	Ferrule, 1/4-20
46	711-1363	1		Pin, 3/8-16 x 2.43
47	732-0335	1		Compression Spring, .40 OD x 1.17
48	732-0955	1		Extension Spring, .50 OD x 1.41
49	732-0963	1		Extension Spring, .50 OD x 6.37
50	735-0662	1		Drive Pedal Pad
51	735-3049	1	S	Brake Pedal Pad
52	736-0133	1	S	Flat Washer, .411 x 1.25 x 1.0
53	736-0142	1	S	Flat Washer, .281 x .50 x .063

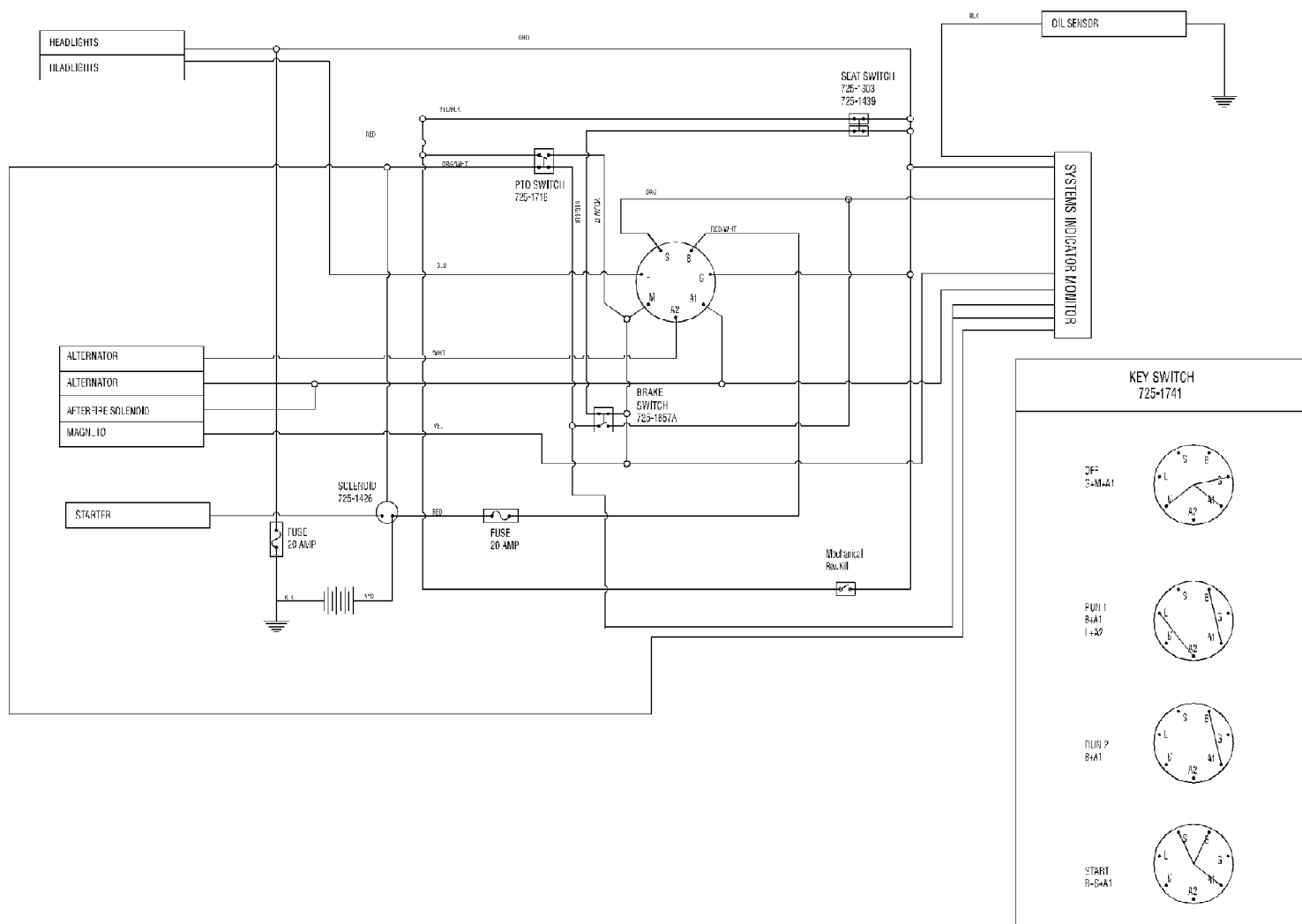
14A9816K790 GT-2550H (2004)
Drive And Rear Wheels

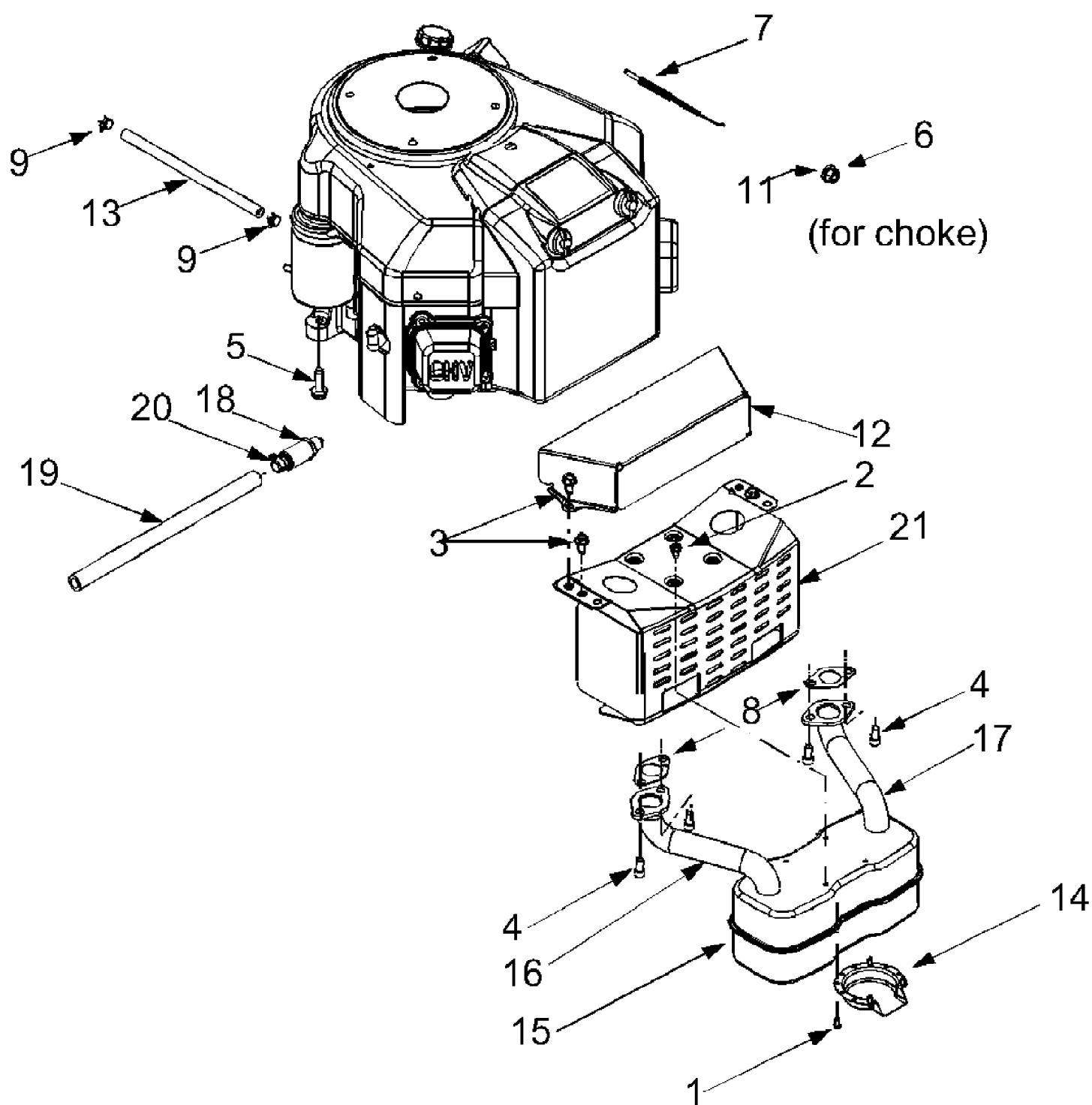
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Ref #	Part Number	Qty	S/P/F	Description
54	736-0187	1	/P	Flat Washer, .64 x 1.24 x .06
55	736-0204	1	/P	Flat Washer, .344 x .062 x .03
56	736-3004	1	S	Flat Washer, .406 x .875 x .105
57	738-0155	1	S	Shoulder Screw, .437 x 1.62
58	738-0507B	1	S	Shoulder Screw, .5 x .434
59	741-0225	1	S	Hex Flange Bearing
60	741-3065B	1	/P	Split Hex Flange Bearing
61	747-1137	1		Cruise Control Rod
62	747-1138	1		Brake Lock Control Rod
63	748-04039A	1	S	Cruise Latch
64	748-0415B	1	/P	Spacer, 5/16 x 1.54
65	783-0653F	1	S	Steering Support Bracket
66	783-0663C	1	S	Drive Lockout Bracket
67	783-0773	1		Brake Pedal
68	783-0693	1		Transmission Axle Bracket
69	634-0132	1		Wheel Assembly Comp., 23 x 9.5 x 12
	634-0194	1	S	Rim Only
	734-0255	1	S	Air Valve (Not Shown)
	734-1728	1	/P	Tire Only, Square Shoulder
70	731-2290	1	S	Hub Cap
71	736-0316	1	S	Flat Washer, .780 x 1.59 x .062
72	712-3026	1	S	Jam Nut, 3/4-16
73	710-1611B	1	/P	Self-tapping Screw, 5/16-18 x .75
74	756-0978A	1	S	Engine Pulley
	618-0379	1	S	Hydrostatic Transmission Assembly

14A9816K790 GT-2550H (2004)
Electrical Diagrams

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Engine Accessories

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0227	1	/P	Screw, #8-18 x .5
2	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .5
3	710-0726	1	/P	Self-tapping Screw, 5/16-12 x .75
4	710-1314A	1	/P	Socket Cap Screw, 5/16-18 x .625
5	710-1315	1	/P	Self-tapping Screw, 3/8-16 x 1.25
6	712-3017	1	S	Hex Nut, 3/8-16
7	746-1086	1	S	Throttle Cable
8	721-0460	1		Exhaust Gasket
9	726-0205	1	/P	Hose Clamp
11	736-0300	1	S	Lock Washer, .406 x .875 x .059
12	783-0625C	1	/P	Engine Heat Shield
13	751-0535	1		Fuel Line Hose
14	751-0564A	1	S	Muffler Deflector
15	751-0616A	1	S	Muffler, Twin Inlet
16	751-0814A	1	/P	RH Exhaust Pipe
17	751-0813A	1	/P	LH Exhaust Pipe
18	751-3140	1	S	Oil Drain Valve
19	751-3141	1	S	Oil Drain Hose
20	751-3142	1		Oil Drain Cap
21	783-0615C	1	S	Muffler Heat Shield
22	725-0157	1	/P	Cable Tie (Not Shown)



14A9816K790 GT-2550H (2004)
Engine List 1

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Ref #	Part Number	Qty	S/P/F	Description
1	N/A	1		UNKNOWN
2	TC-27652	1		Dowel Pin
11	TC-36302	1		Check Valve
11A	TC-36303	1		Breather Plate
11B	TC-650902	1		Screw, 10-32 x 7/16"
14	TC-37363	1		Washer
15	TC-37364	1		Governor Rod
15B	TC-650738	1		Screw, 1/4-20 x 5/8"
16	TC-37413	1		Governor Lever
16A	TC-37414	1		Governor Spring Bracket
17C	TC-37429	1		Breather Tube Clamp
30	TC-37818	1		Crankshaft
35	TC-651069	1		Screw, Carriage 1/4-20 x 1-1/2"
37	TC-650456	1		Lock Nut, 1/4-20
38	TC-37365	1		Retaining Ring
40	TC-40049	1		Piston, Pin & Ring Set (Std.)
40	TC-40050	1		Piston, Pin & Ring Set (.010" OS)
41	N/A	1		Piston & Pin Ass'y. (Std.) (Incl. 43)
41	N/A	1		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
42	TC-40013	1		Ring Set (Std.)
42	TC-40014	1		Ring Set (.010"OS)
43	TC-27888	1		Piston Pin Retaining Ring
45	TC-37372	1		Connecting Rod Ass'y. (Incl. 46)
46	TC-651063	1		Connecting Rod Bolt
48	TC-37373	1		Valve Lifter
50	TC-37773	1		Camshaft (MCR)
52	TC-37305	1		Oil Pump Ass'y.
52A	TC-37382	1		Oil Pump Shaft
52B	TC-36333	1		O Ring
52C	TC-36334	1		Oil Pump Cover (Incl. 52B)
52D	TC-650888	1		Screw, T-30 1/4-20 x 43/64"
52E	TC-37383	1		Oil Pump Gear
52F	TC-37384	1		Oil Pump Gear Retaining Ring
60A	TC-650773	1		Screw, 1/4-20 x 1/2"
69	TC-37377	1	/P	Mounting Flange Gasket Kit (P)
70	TC-37378	1		Mounting Flange (Incl.72,72A,75,80,381-387)
72A	TC-28534	1		Oil Drain Plug
	TC-31927	1		Oil Drain Pipe Plug
	TC-37651	1		Oil Drain Valve
75	TC-36301	1	/P	Oil Seal (1 in Ref 1, 1 in Ref 70)
75A	TC-37369	1		Oil Seal (Governor Shaft)
80	TC-37379	1		Governor Shaft
81	TC-37381	1		Washer (Governor Shaft)
82	TC-37380	1		Governor Gear Ass'y.
83	TC-35322	1		Governor Spool
84	TC-29193	1		Retaining Ring
86	TC-651064	1		Screw, 5/16-18 x 1-15/32"
89	TC-650592	1		Flywheel Key
90	TC-611254	1		Flywheel (Incl. 91 & 91A)
91	TC-611241	1	S	Flywheel Fan
91A	TC-611242	1		Flywheel Retainer
92	TC-651082	1		Belleville Washer
93	TC-650594	1		Belleville Washer

14A9816K790 GT-2550H (2004)
Engine List 1

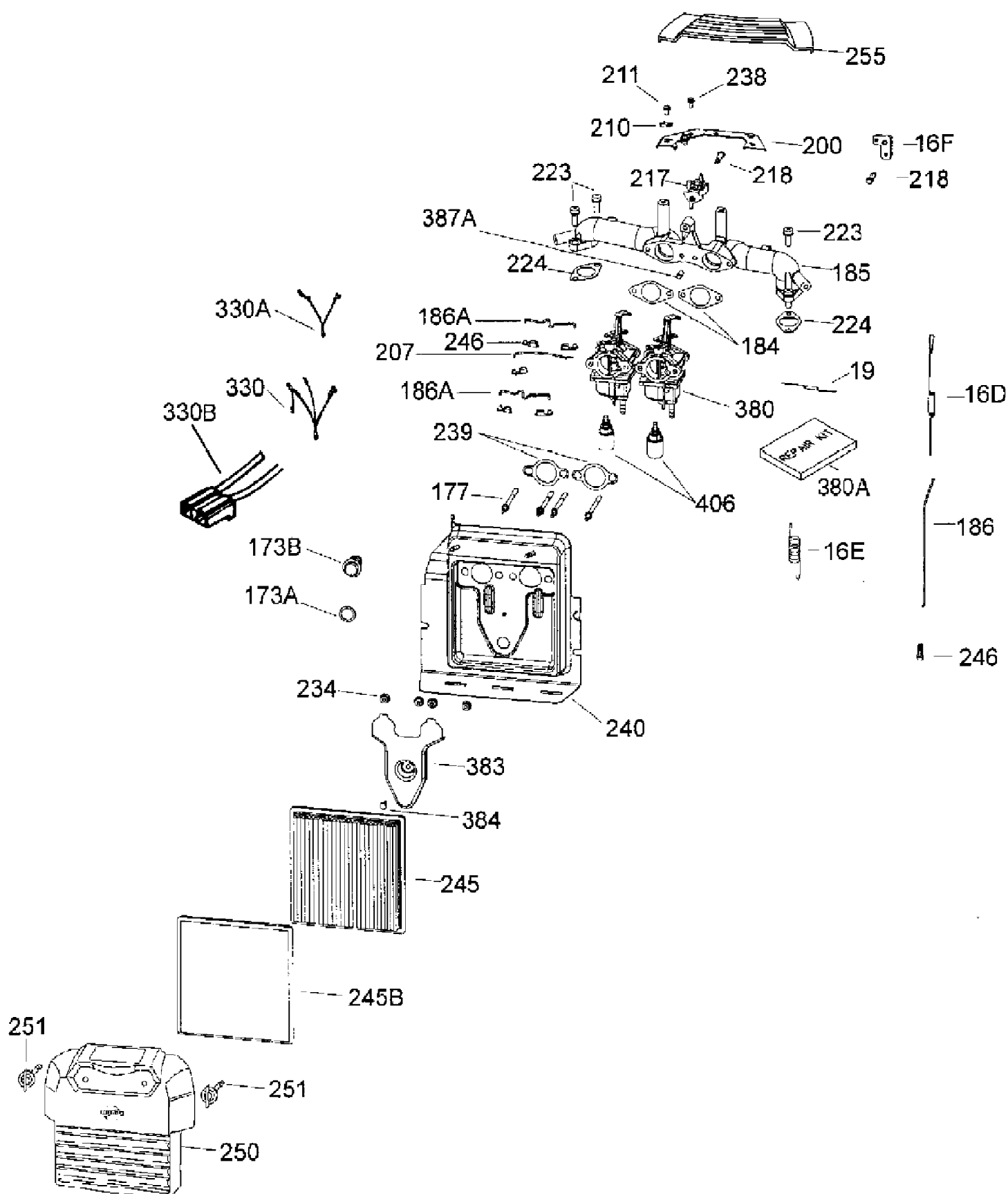
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Ref #	Part Number	Qty	S/P/F	Description
100	TC-37395	1	/P	Solid State Ignition (Incl. 101)
101	TC-610118	1		Spark Plug Cover
102	TC-651024	1		Solid State Mounting Stud
103	TC-651007	1		Screw, T-15 10-24 x 15/16"
119	TC-37388A	1	S	Cylinder Head Gasket Kit (P)
120	TC-37782	1		Cylinder Head, Opp. Breather Side
120A	TC-37783	1		Cylinder Head, Breather Side
125	TC-37780	1		Exhaust Valve (Std.)
126	TC-37779	1		Intake Valve (Std)
127	TC-650691	1		Flat Washer
128	TC-650690	1		Belleville Washer
130	TC-650697A	1		Screw, 5/16-18 x 2-1/2"(Head Mount)
135	TC-34645	1	/P	Spark Plug (RN4C)
143	TC-37774	1		Rocker Arm Housing
143A	TC-37771	1		Rocker Arm Pin
145	TC-651088	1		Lock Washer
146	TC-651091	1		Screw, T-45 5/16-24 X 29/32"
150	TC-27881	1		Valve Spring
151	TC-37781	1		Valve Keeper Retainer & Cap Set
151A	TC-40016A	1		Valve Seal
155	TC-37769	1		Rocker Arm
156	TC-650755	1		Adjusting Screw
157	TC-650864	1	/P	Lock Nut
158	TC-37772	1	/P	Push Rod
159	TC-35952	1	/P	Rocker Arm Cover Gasket Kit (P)
160	TC-37770	1		Rocker Arm Cover
160A	TC-37770	1		Rocker Arm Cover
161	TC-30063	1		Screw, T-30 1/4-20 x 1/2"
161A	TC-651034	1		Stud, Valve Cover Mounting
166	TC-37777	1		Engine Shroud
169	TC-37367	1		Valve Cover Gasket Kit (P)
171	TC-37366	1		Breather Element
173	TC-37393	1	S	Breather Tube
212	TC-37370	1		Bushing
253	TC-37376	1		Compression Release Weight
253A	TC-37424	1		Compression Release Pin
254	TC-37375	1		Compression Release Spring
260	TC-37775	1		Blower Housing (Black)
261	TC-651090	1		Shoulder Screw
265	TC-37627A	1		Cylinder Head Cover, Opp. Breather
265A	TC-37628A	1		Cylinder Head Cover, Breather Side
270A	TC-35829A	1		Exhaust Port Liner
286	TC-37394	1		Flywheel Screen
287	TC-651066	1		Screw, T-20 8-18 x 1-15/32"
290	TC-30962	1		Fuel Line (16.75")
291	TC-30962	1		Fuel Line
291A	~N/A	1		Fuel Line (8-1/4")
291B	~N/A	1		Fuel Line
291C	TC-34357	1		Fuel Line (6.75")
292	TC-26460	1	/P	Fuel Line Clamp
292A	TC-37399	1	S	Fuel Line Retainer
293	TC-35787	1	S	Pulse Pump
293A	TC-650931	1		Screw, T-20 8-18 x 1-1/2"

14A9816K790 GT-2550H (2004)
Engine List 1

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Ref #	Part Number	Qty	S/P/F	Description
294	N/A	1		UNKNOWN
295A	TC-37422	1	S	Fuel Fitting
296	TC-37768	1	/P	Fuel Filter (Incl. 292)
303	TC-32958	1		Pulse Pump/Fuel Fitting
305	TC-36349	1		Oil Fill Tube
306	TC-37401	1		O-Ring (Oil Fill, Bottom) Kit (P)
307	TC-35499	1	/P	O-Ring (Oil Fill, Top)
309	TC-650974	1		Screw, 1/4-20 x 57/64"
310	TC-37421	1		Dipstick
315	TC-611292	1		Alternator Coil (16 Amp) (Incl.322-323B)
321	N/A	1		UNKNOWN
322	TC-611281	1		Connector Body
323	TC-611276	1		Terminal
325	TC-36342	1		Wire Clip
342	TC-651031	1		Screw, 1/4-20 x 9/16"(Ref. 240 & 265)
346	TC-36413	1		Fuel Pump Bracket
347	TC-651092	1		Screw (without air duct)
347	TC-651093	1		Stud (with air duct)
361	TC-651065	1		Screw, 5/16-18 x 2-3/8"
370A	TC-35274	1		Lubrication Decal
381	TC-650767	1		Screw, 8-32 x 27/64"
382	TC-36931	1		Oil Strainer Screen
385	TC-570673	1		Ball
386	TC-36329	1		Pressure Release Spring
387	TC-37652	1		Cotter Pin
395	TC-37284	1	/P	Electric Starter Motor (12 Volt)
400	TC-37423	1		Gasket Set (Incl. Items Marked PK in Notes)
420	N/A	1		UNKNOWN
428	TC-37362	1		Spacer
475	TC-36563	1	/P	Oil Filter
476	TC-36929	1	/P	Oil Filter Adaptor (Incl. 479)
477	TC-650378	1		Screw, T-30 5/16-18 x 1 3/32"
479	TC-36930	1		Oil Filter Adaptor Gasket Kit (P)
483	N/A	1		UNKNOWN



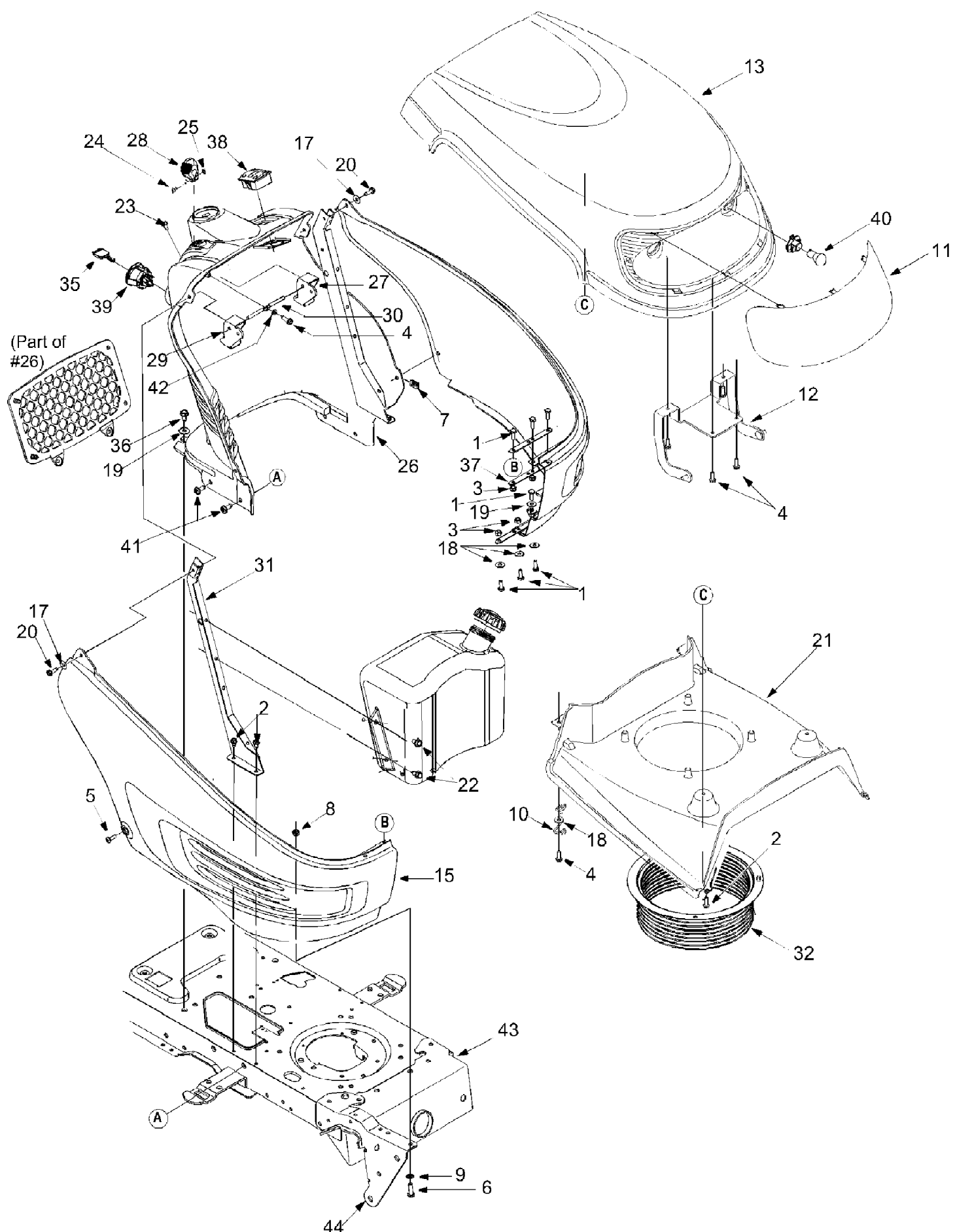
14A9816K790 GT-2550H (2004)
Engine List 2

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Ref #	Part Number	Qty	S/P/F	Description
16D	TC-37415	1		Governor Spring, Hi-speed
16E	TC-37417	1		Governor Idle Spring
16F	TC-37418	1		Bell Crank Lever
19	TC-37416	1		Throttle Spring
173A	TC-37410	1		Breather Tube Grommet
173B	TC-37409	1		Breather Tube Fitting
177	TC-651067	1		Carburetor Mounting Stud
184	TC-36352	1	/P	Carburetor to Intake Pipe Gasket Kit
185	TC-37396	1		Intake Pipe (Incl. 387A)
186	TC-37404	1		Governor Link
186A	TC-37405	1		Choke Link
200	TC-37400	1		Control Bracket
207	TC-37406	1		Throttle Link
210	TC-27793	1	/P	Conduit Clip
211	TC-28942	1	/P	Screw, 10-32 x 3/8"
217	TC-37419	1		Control Lever
218	TC-651070	1		Screw, 10-32 x 1-1/4"
223	TC-650971	1		Screw, T-30 5/16-18 x 7/8"
224	TC-33515A	1		Intake Pipe Gasket (Pipe to Head) Kit
234	TC-650928	1		Lock Nut, 1/4-20
238	TC-650902	1		Screw, 10-32 x 7/16"
239	TC-36358	1	/P	Air Cleaner Gasket Kit
240	TC-37691	1		Air Cleaner Body Ass'y. (Incl. 239)
245	TC-37360	1	/P	Air Cleaner Filter (Paper)
245B	TC-37361	1	/P	Air Cleaner Pre-Filter (Poly)
246	TC-37407	1	/P	Connector Bushing Link
250	TC-37778	1		Air Cleaner Cover
251	TC-37689	1	/P	Wing Nut, 1/4-20 x 1-19/32"
255	TC-37776	1		Control Cover
330	TC-37739	1		Fuel Solenoid Wire Assembly (R & G)
330A	TC-37403	1		Fuel Solenoid Wire Assembly (Black)
330B	N/A	1		N/A
380	TC-640333	1		Carburetor (Incl. 184 & 428)
380A	TC-640335	1	/P	Carburetor Repair Kit
383	TC-37411	1		Carburetor Baffle
384	TC-30200	1	/P	Screw, 10-24 x 9/16" Self Tap
387A	TC-37397	1		Roll Pin
406	TC-611221	1	/P	Fuel Shut-Off Solenoid

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Hood And Fuel Tank

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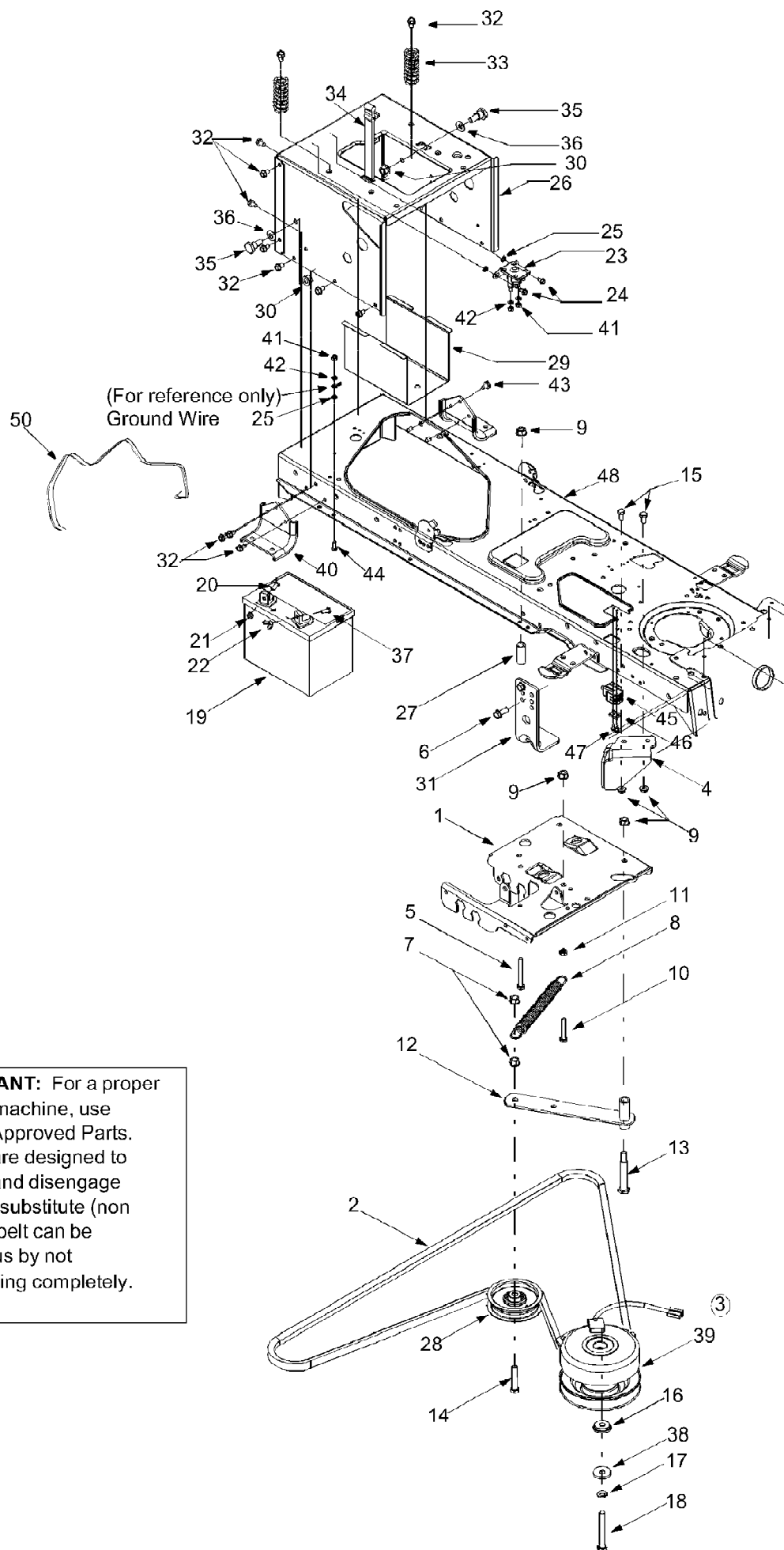
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Hood And Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	710-3015	1	/P	Hex Cap Screw, 1/4-20 x .75
2	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .5
3	712-3006	1	/P	Hex Nut, 1/4-20
4	710-0895	1		Self-tapping Screw, 1/4-15 x .75
5	710-0924	1	/P	Pan Phillips Screw, 1/4-20 x .75
6	710-0376	1	/P	Hex Cap Screw, 5/16-18 x 1.0
7	712-0292	1	/P	U-type Speed Nut, 1/4-20
8	712-3004A	1	/P	Flange Lock Nut, 5/16-18
9	726-0201	1		Speed Nut
10	747-2127	1		Hood Latch Rod
11	731-2286	1	S	Head Light Lens
12	683-0305	1	S	Hood Bracket Assembly
13	731-2283A	1	S	Hood
14	731-2327A	1	S	LH Side Panel
15	731-2328A	1	S	RH Side Panel
16	736-0329	1	S	Lock Washer, 1/4
17	736-0342	1		Flat Washer, .283 x .75 x .030
18	736-0173	1	/P	Flat Washer, .28 x .74 x .063
20	710-0809	1		Self-tapping Screw, 1/4-20 x 1.25
21	731-2284	1		Hood Plenum
22	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
23	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .50
24	710-3217	1	/P	Torx Screw, #8-32 x .375
25	712-0142	1	/P	Hex Nut, 8-32
26	731-0071E	1	/P	Dash Panel, 4-style
	735-04023	1		Cargo Net
	726-04029	1		Clips
27	731-0072	1		Parking Brake Button
28	731-1857	1		Throttle Control Lever
	746-1086	1	S	Throttle Cable
	746-1085A	1	S	Choke Control (Not Shown)
29	731-2106	1		Cruise Control Button
30	747-1155	1		Brake/Cruise Pivot Rod
31	783-04285	1	S	Dash Support Tube RH
	783-04323	1	S	Dash Support Tube LH
32	731-2234	1	S	Intake Bellow
33	751-0658E	1	/P	Fuel Tank, 3 Gallon
34	751-0603	1	S	Fuel Cap
35	725-1745	1	S	Ignition Key w/ Plastic Cover
	725-1744	1	S	Ignition Key
36	710-0726	1	/P	Self-tapping Screw, 5/16-18 x .75
37	783-1000A	1	/P	Grille Support Bracket
38	725-04036	1	S	Systems Indicator Monitor
39	725-1741	1	S	Ignition Switch
40	625-0051	1	S	Headlight Assembly
41	710-1611B	1	/P	Self-tapping Screw, 5/16-18 x .75
42	746-1085	1	S	Choke Control
43	783-0728	1		Pivot Bar Bracket
44	783-0726B	1	S	Pivot Bracket Support RH
	783-0727A	1	S	Pivot Bracket Support LH
	629-04083	1	S	Headlight Wire Harness
	629-1067	1		Tractor Wire Harness

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PTO, Battery & Frame

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IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

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PTO, Battery & Frame

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Ref #	Part Number	Qty	S/P/F	Description
1	783-0653E	1	S	Steering Support Bracket
2	754-0476	1	S	PTO Belt
3	717-1774C	1	S	Elec. PTO Clutch Replaces 717-1774, Also requires 736-0277 Flat Washer
3	736-0277	1		Washer, Flat, 1.031 x 1.620 x .095 Use with 717-1774C
4	783-1487	1	S	PTO Clutch Anti-rot. Brakt.
5	710-0859	1	/P	Hex Cap Screw, 3/8-16 x 2.5
6	710-0726	1	/P	Hex Hd Wash. Screw, 5/16-18 x .875
7	712-0130	1	/P	Lock Nut, 3/8-16
8	732-0978	1		Extension Spring, .62 x 5.62
9	712-3004A	1	/P	Flange Lock Nut, 5/16-18
10	710-3180	1	/P	Hex Cap Screw, 5/16-18 x 1.75
11	712-3010	1	S	Hex Nut, 5/16-18
12	683-0294	1	S	Idler Bracket Assembly
13	738-3056	1	S	Shoulder Screw, 1/2 x 2.5
14	710-3144	1	/P	Hex Cap Screw, 3/8-16 x 2.0
15	710-3025	1	/P	Hex Cap Screw, 5/16-18 x .625
16	738-0785	1	S	Shoulder Spacer, 1.38 x .445 x .36
17	736-0171	1	S	Lock Washer, 7/16
18	710-3157	1	S	Hex Cap Screw, 7/16-20 x 3.25
19	725-1706A	1	S	12-volt Battery, 270 CCA
20	710-0703	1	/P	Carriage Screw 1/4-20 x 0.75
21	712-0271	1	/P	Hex Sems Nut, 1/4-20
22	712-3087	1	/P	Wing Nut, 1/4-20
23	725-1426	1	S	Solenoid, 12-Volt, 100 Amp
24	710-0599	1	/P	Self Tapping Screw, 1/4-20 x .5
25	736-0222	1	S	Lock Washer, 1/4
26	783-1033A	1	/P	Hitch Plate
27	748-0415B	1	/P	Spacer, 3/8 x 1.54
28	756-0627B	1	S	Idler Pulley, 3.5
29	783-0349	1		Battery Tray
30	712-0459	1	/P	Flange Lock Nut, 7/16-20
31	783-04467	1		Deck Stop
32	710-0726	1	/P	AB Screw, 5/16-12 x .75
33	732-04035	1		Compression Spring
34	723-0444	1		Battery Strap
35	738-1020	1		Shoulder Screw, .625 x .5, 7/16-20
36	736-0407	1		Bell Washer, .45 x 1.0 x .062
37	738-1132	1		Shoulder Screw, 1/4-20, .25 x .15
38	736-0322	1	/P	Flat Washer, .45 x 1.25 x .164
39	629-04047	1	S	Harness Assembly, PTO Clutch
40	783-0693	1		Axle Bracket
41	712-3006	1	/P	Hex Nut 1/4-20
42	736-0329	1	S	Lock Washer
43	710-0607	1	/P	TT Screw 5/16-18 x 0.5
44	710-0642	1	/P	TT Screw 1/4-20 x 0.75
45	725-1657A	1	S	Switch
46	17962	1		Switch Plate
47	710-0224	1	S	AB Screw #10-16 x 0.5
48	683-04099	1		Lower Frame Assembly
49	712-0429	1	S	PTO Clutch

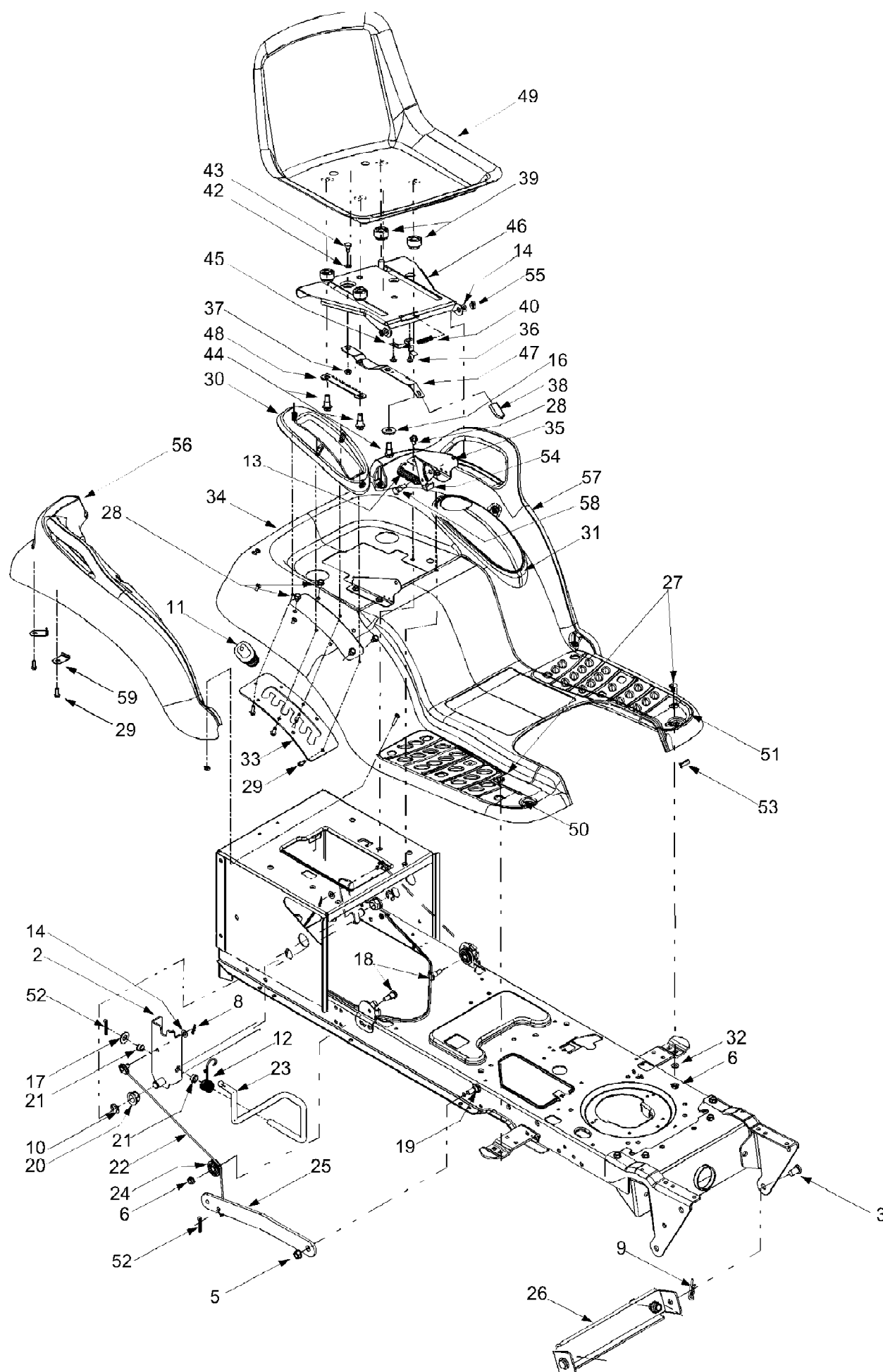
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PTO, Battery & Frame

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Ref #	Part Number	Qty	S/P/F	Description
50	747-04121A	1		Battery Hold-Down Rod

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Seat And Fenders

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Seat And Fenders

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Ref #	Part Number	Qty	S/P/F	Description
2	683-04118	1	S	Lift Shaft Assembly
3	711-0332	1	S	Clevis Pin, .5 x .78
4	712-0206	1	S	Hex Nut, 1/2-13
5	712-0431	1	S	Flange Lock Nut, 3/8-16
6	712-0429	1	S	Lock Nut, 5/16-18
8	714-0104	1	S	Hairpin Clip
9	714-04023	1	S	Hairpin Clip
10	716-0106A	1		E-Ring
11	720-0311	1		Handle Grip
12	732-0874	1	/P	Torsion Spring
13	732-1184	1	/P	Extension Spring, .84 x 4.6
14	736-0275	1	S	Flat Washer, 5/16
16	736-3019	1		Flat Washer, .31 x 1.062 x .134
17	736-3084	1	/P	Flat Washer, .51 x 1.12 x .06
18	738-0138A	1	/P	Hex Cap Screw, 5/16-18 x .62
19	738-0143	1	/P	Shoulder Screw, 3/8-16
20	741-0225	1	S	Hex Flange Bearing
21	741-0715	1	S	Snap Flange Bearing
22	746-0968	1		Lift Cable, 16.16
23	747-1111A	1	/P	Lift Handle
24	756-1154	1		Roller Pulley
25	783-0678A	1	S	Arm Lift
26	783-0720A	1	S	Deck Stabilizer Bracket
27	710-0260A	1	/P	Carriage Bolt, 5/16 x .62
28	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
29	710-0895	1		Self-tapping Screw, 1/4-15 x .75
30	731-1990	1		Lift Lever Cover
31	731-1993	1		Cover w/ Cup Holder
32	736-3078	1	/P	Flat Washer, .349 x 1.0 x .063
33	783-0677	1	S	Lift Adjustment Bracket
34	783-1279	1	/P	Fender
35	783-1489	1	S	Seat Mounting Bracket
36	710-1268	1	/P	Screw, #10-16 x .375
37	712-0324	1	/P	Hex Lock Nut, 1/4-20
38	720-0309A	1	/P	Seat Adjuster Grip
39	731-04074	1		Spacer
40	732-0499	1		Compression Spring, .41 x 1.5
42	736-0204	1	/P	Flat Washer, .344 x .62 x .03
43	738-0137A	1	S	Shoulder Screw, .340 x .285, 1/4-20
44	738-0966	1	S	Shoulder Screw, .50 x .50, 3/8-16
45	783-0611	1		Seat Stop
46	783-0738	1	S	Seat Pivot Bracket
47	783-0739	1		Seat Adjustment Lever
48	783-0753	1		Seat Adjustment Selector
49	757-04015	1	S	High Back Seat, Black
50	735-0656	1		RH Foot Pad
51	735-0657	1		LH Foot Pad
	726-3046	1	/P	Foot Pad Clips
52	714-0111	1	S	Cotter Pin
53	731-0511	1	/P	Trim Strip
54	783-0209C	1	S	Seat Lift Bracket
55	726-0201	1		Speed Clip
56	731-2618			Parts on Hand

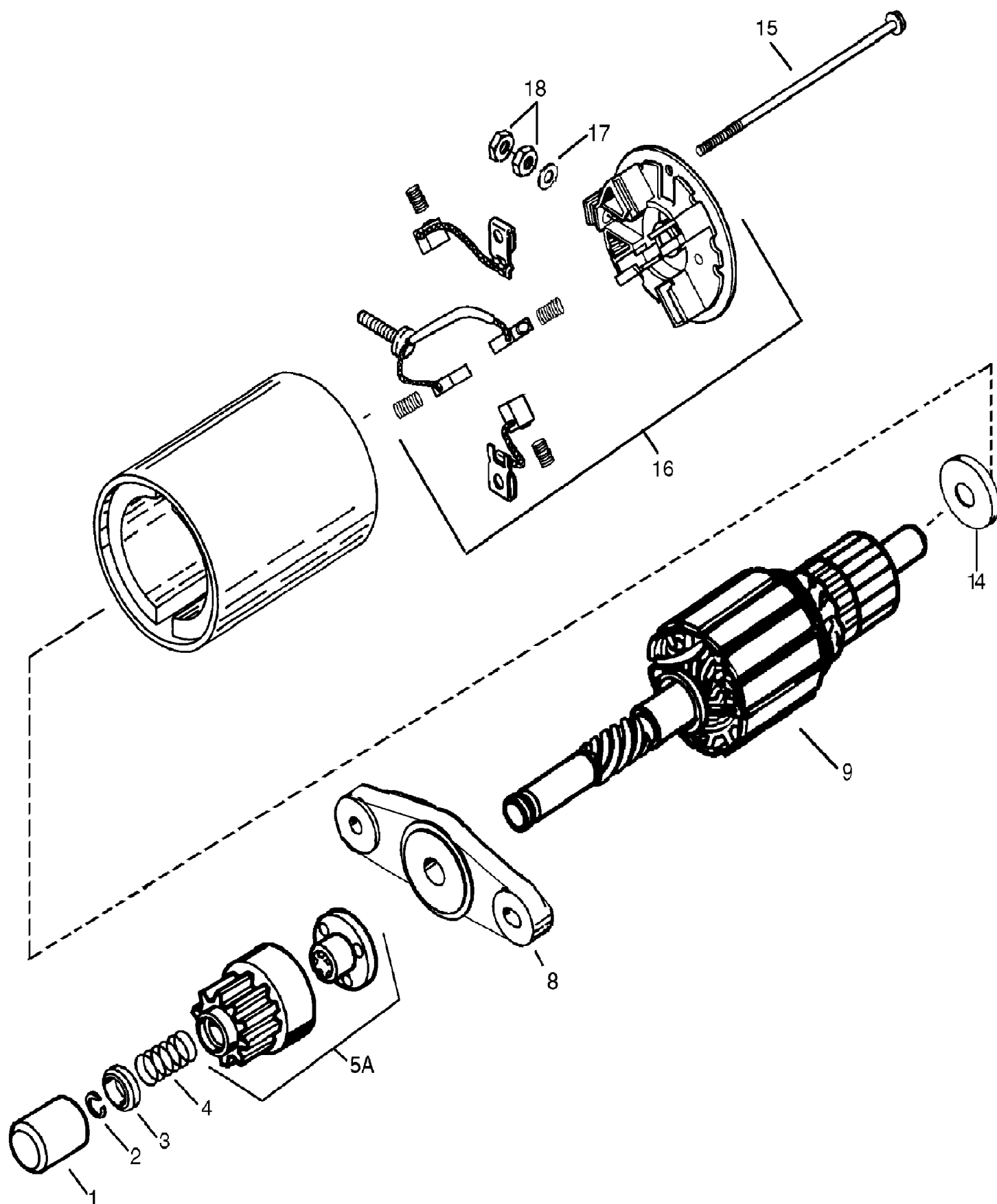
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Seat And Fenders

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Ref #	Part Number	Qty	S/P/F	Description
57	731-2619	1		LH Fender Flare
58	738-0296	1	S	Shoulder Screw, .437 x .286
59	783-1478	1		Fender Clips

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Starter

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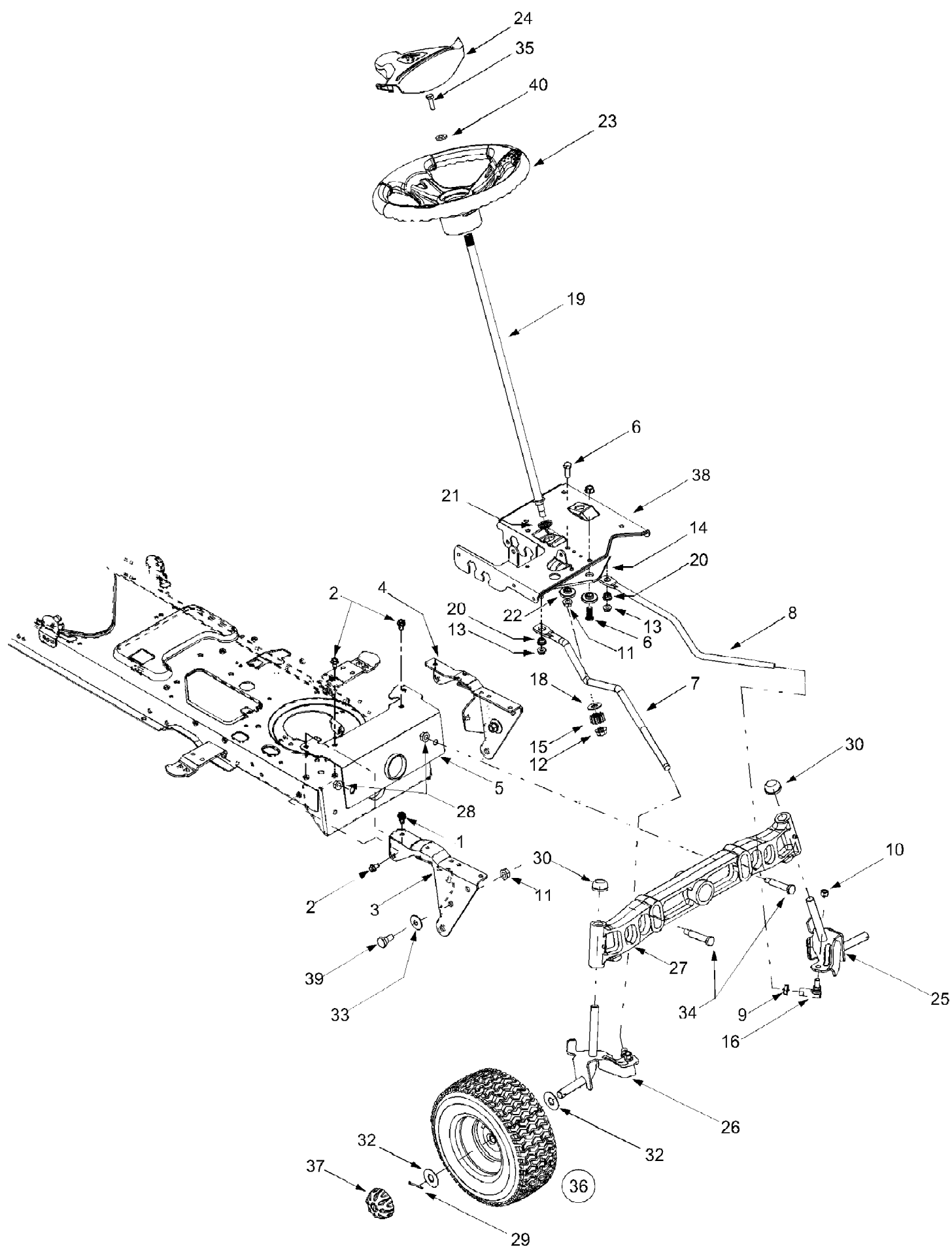
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Starter

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Ref #	Part Number	Qty	S/P/F	Description
	TC-37284	1	/P	Electric Starter (12 Volt)
1	TC-33841	1		Dust Cover
2	TC-33842	1		Retainer Ring
3	TC-33843	1		Spring Retainer
4	TC-33854	1		Anti-drift Spring
5A	TC-36853	1		Gear & Nut (Incl. 2)
8	TC-36854	1		Drive End Cap Assembly
9	TC-36855	1		Armature
14	TC-35897	1		Thrust Washer
15	TC-36856	1		Case Bolt
16	TC-37356	1		End Cap & Brush Card Ass'y (Incl. 14, 17, & 18)
17	TC-650168	1		Washer
18	TC-650864	1	/P	Nut
		1		Replacement Engine
		1		Shortblock (not shown)

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Steering And Front Wheels & Axle

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14A9816K790 GT-2550H (2004)
Steering And Front Wheels & Axle

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Ref #	Part Number	Qty	S/P/F	Description
1	710-1260A	1	/P	Self-tapping Screw, 5/16-18 x .75
2	710-0604A	1	/P	Self-tapping Screw, 16-18 x .625
3	783-0726B	1	S	RH Pivot Support Bracket
4	783-0727A	1	S	LH Pivot Support Bracket
5	783-0728	1		Pivot Bar Bracket
6	710-0514	1	/P	Hex Cap Screw, 3/8-16 x 1
7	711-1408	1		RH Drag Link
8	711-1409A	1	/P	LH Drag Link
9	712-0240	1	S	Jam Nut, 7/16-20
10	712-0214	1	S	Center Lock Nut, 3/8-24
11	712-0130	1	/P	Flange Lock Nut, 3/8-16
12	712-0459	1	/P	Flange Lock Nut, 7/16-20
13	712-0429	1	S	Flange Lock Nut, 5/16-18
14	717-1550E	1	S	Steering Gear, 11/90 Ratio
15	717-1554	1		Steering Pinion Gear
16	723-0448A	1	S	Ball Joint, 7/16-20
18	736-3084	1	/P	Flat Washer, .51 x 1.12 x .06
19	738-1001A	1	/P	Steering Shaft, .625 OD x 24.4
20	741-0475	1	S	Plastic Bushing, .38 ID
21	741-0656	1	S	Hex Flange Bearing, 5/8
22	738-0372B	1	/P	Shoulder Spacer, .38 ID
23	631-04008	1	S	Steering Wheel, Soft Grip, Three Spoke
24	731-04065	1		Steering Wheel Cover
25	638-0017	1	S	LH Axle Assembly, .750 Dia.
26	638-0018	1	S	RH Axle Assembly, .750 Dia.
27	719-0525C	1	S	Cast Iron Pivot Bar w/ Fittings,.750
28	712-0431	1	S	Flange Lock Nut, 3/8-16
29	714-0162	1	/P	Cotter Pin
30	726-0341	1	/P	Push Cap, .750
32	736-0285	1	/P	Flat Washer, .635 x 1.589 x .06
33	736-0331	1	/P	Bell Washer, .39 x 1.13 x .062
34	738-1011	1	S	Shoulder Screw, .5 x 2.2, 3/8-16
35	710-0643	1	/P	Hex Bolt, 5/16-18 X 1
36	634-0085	1		Wheel Assembly Compl 16 x 6.5 x 8
36	634-0071	1		Rim Only
36	734-0255	1	S	Air Valve Not Shown
36	734-1727	1	/P	Tire Only, Square Shoulder
36	737-0280	1	S	Grease Fitting Not Shown
36	741-3032	1	S	Ball Bearing Not Shown
37	731-2290A	1	/P	Hub Cap
38	783-0653G	1		Steering Support Bracket
39	738-0143	1	/P	Shoulder Screw, 3/8-16
40	736-3004	1	S	Flat Washer, .406 x .875 x .105